Alpha	Resources	Inc.
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Revision Date: April 6, 2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking 1.1. Product identifier

Name of the substance	Vacuum gas oil		
	C C	2078S, AR3151, AR3152,	
	AR3153, AR3154, AR	3155, AR3156, AR3157	
	AR2101, AR2102, AR AR2106, AR2109, DM	2103, AR2104, AR2105	
		, DMR1902, DMR1903	
	DMR2370		
Issue date	4/6/15		
	of the substance or m	nixture and uses advised against	
Identified use: Uses advised against	For laboratory use None known.	9.	
1.3. Details of the supplier of			
Vendor:	the salety data sheet		
Company name	Alpha Resources	Inc.	
Address	3090 Johnson Ro		
	Stevensville, MI		
Telephone	269-465-5559		
e-mail	sales@alpharesourc	ces.com	
Emergency telephone:	1-800-424-9300 (Cł	HEMTREC – 24 hrs)	
SECTION 2: Hazards ide			
2.1. Classification of the subs		70/0000	
Classification according to Re	egulation (EC) No 12/	2/2008 as amended	
Health hazards	n an	Catagony 4	H332 - Harmful if inhaled.
Acute toxicity, inhalatic Carcinogenicity	11	Category 4 Category 1B	H350 - May cause cancer.
Reproductive toxicity		Category 2	H361d - Suspected of damaging the unborn child.
Specific target organ to	oxicity - repeated	Category 2 (blood, thymus, liver)	H373 - May cause damage to
exposure			organs (blood, thymus, liver) through prolonged or repeated
			exposure.
Aspiration hazard		Category 1	H304 - May be fatal if
Environmental hazards			swallowed and enters airways.
Hazardous to the aqua	tic environment. lona-	Category 1	H410 - Very toxic to aquatic life with long lasting effects.
term aquatic hazard	, - 3		
Hazard summary			
Physical hazards	Not classified for		
Health hazards		r. Harmful by inhalation. Harmful: dangei ure in contact with skin. Possible risk of h	
		use skin dryness or cracking.	ann to the unborn child. Repeated
Environmental hazards	Very toxic to aqua	atic organisms, may cause long-term adv	verse effects in the aquatic environment.
Specific hazards		vapor concentrations may cause dizzine	
		of coordination. Continued inhalation may	
		ict with skin may cause redness, itching, ts of the product may be absorbed into th	
Main symptoms	In high concentra	tions, vapors are narcotic and may cause	e headache, fatigue, dizziness and
	nousee Defetting	of the skin. Dermatitis. Ingestion may ca	ause irritation and malaise

2.2. Label elements

Contains:

Gas oils (petroleum), heavy vacuum

a.1. Substances					
SECTION 3: Composition/i	explosion).		,		
2.3. Other hazards	Not a PBT or vPvB substance or mixture. Hydrogen sulfide (H ₂ S) can accumulate in the headspace of storage tanks and reach potentially hazardous concentrations. Static accumulator Static accumulating flammable materials can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite material and vapor may cause flash fire (or				
Supplemental label information		y cause skin dryness or cracking.			
Disposal	P501 - Dispose of conte regulations.	ents/container in accordance with local/regic	nal/national/international		
Storage	P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.		ly closed.		
Response		lust/fume/gas/mist/vapors/spray. LOWED: Immediately call a POISON CEN ⁻ vomiting.	TER or doctor/physician.		
Prevention		gloves/protective clothing/eye protection/fac	e protection.		
Precautionary statements	P201 - Obtain special in	structions before use.			
	H373 - May cause dama exposure.	age to organs (blood, thymus, liver) through	prolonged or repeated		
	H410 - Very toxic to aquatic life with long lasting effects. H304 - May be fatal if swallowed and enters airways.				
	H332 - Harmful if inhaled.				
Hazard statements	H350 - May cause cancer. H361d - Suspected of damaging the unborn child.				
Signal word	Danger				
Hazard pictograms	V V	V			

SECTION 4: First aid measures

General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
4.1. Description of first aid	measures
Inhalation	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
	If there is any suspicion of inhalation of H_2S :
	Rescuers must wear breathing apparatus, belt and safety rope, and follow rescue procedures. Remove casualty to fresh air as quickly as possible. Immediately begin artificial respiration if breathing has ceased.
	Provision of oxygen may help.
	Obtain medical advice for further treatment.

Skin contact	Remove contaminated clothing and shoes. Wash off immediately with soap and plenty of water. Get medical attention if irritation develops or persists. Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes. If high pressure injection under the skin occurs, always seek medical attention.
Eye contact	Immediately flush with plenty of water for up to 15 minutes. Remove any contact lenses and open eyelids wide apart. Get medical attention if irritation develops or persists.
Ingestion	Immediately rinse mouth and drink plenty of water or milk. Keep person under observation. Do not induce vomiting. If vomiting occurs, keep head low. Transport immediately to hospital and take these instructions.
4.2. Most important symptoms and effects, both acute and delayed	Defatting of the skin. May cause eye irritation on direct contact. In high concentrations, vapors are narcotic and may cause headache, fatigue, dizziness and nausea. May cause damage to organs through prolonged or repeated exposure.
4.3. Indication of any immediate medical attention and special treatment needed	Treat symptomatically. Symptoms may be delayed.
SECTION 5: Firefighting me	easures
General fire hazards	The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. Material will float and can be re-ignited on surface of water.
5.1. Extinguishing media Suitable extinguishing media	Water spray, foam, dry powder or carbon dioxide.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	Thermal decomposition may produce smoke, oxides of carbon and lower molecular weight organic compounds whose composition have not been characterized. Sulfur Oxides (SOx). Nitrogen Oxides (NOx).
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do it without risk. Use water spray to cool unopened containers. Cool containers with flooding quantities of water until well after fire is out.
SECTION 6: Accidental rele	
6.1. Personal precautions, protec For non-emergency	tive equipment and emergency procedures Keep upwind. Keep out of low areas. Ventilate closed spaces before entering. Do not touch
personnel	damaged containers or spilled material unless wearing appropriate protective clothing. Local authorities should be advised if significant spillages cannot be contained.
For emergency responders	Keep unnecessary personnel away. Wear protective clothing as described in Section 8 of this safety data sheet.
6.2. Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. If facility or operation has an "oil or hazardous substance contingency plan", activate its procedures. Stay upwind and away from spill. Wear appropriate protective equipment including respiratory protection as conditions warrant. Do not enter or stay in area unless monitoring indicates that it is safe to do so. Isolate hazard area and restrict entry to emergency crew. Extremely flammable. Review Fire and Explosion Hazard Data before proceeding with clean up. Keep all sources of ignition (flames, smoking, flares, etc.) and hot surfaces away from release. Contain spill in smallest possible area. Recover as much product as possible (e.g., by vacuuming). Stop leak if it can be done without risk. Use water spray to disperse vapors. Spilled material may be absorbed by an appropriate absorbent, and then handled in accordance with environmental regulations. Prevent spilled material from entering sewers, storm drains, other unauthorized treatment or drainage systems and natural waterways. Contact fire authorities and appropriate federal, state and local agencies.
6.3. Methods and material for containment and cleaning up ELIMINATE all ignition sources	(no smoking, flares, sparks or flames in immediate area). Use non-sparking tools and explosion-proof equipment. Stop leak if you can do so without risk. This
	material is a water pollutant and should be prevented from contaminating soil or from entering sewage and drainage systems and bodies of water. Dike the spilled material, where this is possible. Prevent entry into waterways, sewers, basements or confined areas.
	Small Spills: Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination. This material and its container must be disposed of as hazardous waste.

Large Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent product from entering drains. Do not allow material to contaminate ground water system. Should not be released into the environment.

6.4. Reference to other For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS. sections

SECTION 7: Handling and storage

7.1. Precautions for safe Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. handling These alone may be insufficient to remove static electricity.

Before entering storage tanks and commencing any operation in a confined area check the atmosphere for oxygen content and flammability. (Subject to applicability) If sulfur compounds are suspected to be present in the product, check the atmosphere for H2S content. Access to work area should be restricted to people handling the product only. Should be handled in closed systems, if possible. Avoid inhalation of vapors and contact with skin, eyes and clothing. Avoid release to the environment. Wear appropriate personal protective equipment. Immediately change contaminated clothes. Do not eat, drink or smoke when using the product. Be aware of potential for surfaces to become slippery. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities Store in a cool, dry place with adequate ventilation. Keep away from incompatible materials, open flames and high temperatures. Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)Distribution of a substance. Formulation & (re) packaging of substances and mixtures.
Manufacture of substance. Use as a Fuel.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters	
Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Recommended monitoring procedures	Follow standard monitoring procedures.

Material Gas oils (petroleum), heavy 64741-57-7)	vacuum (CAS	Type Consumer	Route Oral	Value 0,015 mg/kg/24h	Form Long term exposure systemic effects
		Workers	Dermal	0,065 mg/kg/8h	Long term exposure systemic effects
			Inhalation	4700 mg/m ³ /15min	Aerosol, Acute exposure systemic effects
			Inhalation	0,12 mg/m³/8h	Aerosol, Long term exposure systemic effects
Predicted no effect concentrations (PNECs) 8.2. Exposure controls	Not available	<u>).</u>			
Appropriate engineering controls	ventilation, o		ntrols to control		nclosures, local exhaust w recommended exposure
Derived no-effect level (DNEL)					
Individual protection measures,	, such as perso	onal protective equip	ment		
General information	chosen a	ccording to the CEN s equipment. Keep wo	tandards and in	discussion with the	e equipment should be supplier of the personal ntaminated clothing
Eye/face protection	Wear safe	ety glasses. If splash p	potential exists,	wear full face shield	or chemical goggles.
Skin protection					
- Hand protection	rubber. S	ed Polyethylene (or Ch uitable gloves can be etrate the gloves. Freq	recommended I	by the glove supplier	. Be aware that the liquid
- Other	•	suit and boots are rec Flame retardant prot			umes or in emergency

Respiratory protection	In case of inadequate ventilation or risk of inhalation of oil mist, suitable respiratory equipment with combination filter (type A2/P2) can be used. Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	When using, do not eat, drink or smoke. Wash hands after handling. Launder contaminated clothing before reuse. Private clothes and working clothes should be kept separately. Handle in accordance with good industrial hygiene and safety practices. Follow up on any medical surveillance requirements.
Environmental exposure controls	Contain spills and prevent releases and observe national regulations on emissions.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance Physical state	Black liquid. Liquid.		
-	•		
Form	Liquid.		
Color	Black.		
Odor	Hydrocarbon.		
Odor threshold	Not available.		
рН	Not applicable.		
Melting point/freezing point	Not available.		
Initial boiling point and boiling range	230 - 600 °C (446 - 1112 °F)		
Flash point	< 100,0 °C (< 212,0 °F)		
Evaporation rate	Not applicable.		
Flammability (solid, gas)	Non flammable.		
Upper/lower flammability or expl	osive limits		
Flammability limit - lower	Not available.		
(%) Flammability limit - upper (%)	Not available.		
Vapor pressure	Not applicable.		
Vapor density	Not applicable.		
Relative density	0,9 - 0,92 g/cm³ (15°C)		
Solubility(ies)	Insoluble in water.		
Partition coefficient (n-octanol/water)	Not applicable.		
Auto-ignition temperature	Not available.		
Decomposition temperature	Not available.		
Viscosity	10 - 12 mm²/s (80°C)		
Explosive properties	Not explosive.		
Oxidizing properties	Not oxidizing.		
9.2. Other information	No relevant additional information		
	available.		
SECTION 10: Stability and	•		
10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.		

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Stable under normal temperature conditions and recommended use.
10.3. Possibility of hazardous reactions	Hazardous polymerisation does not occur.
10.4. Conditions to avoid	Heat, flames and sparks. Ignition sources. Contact with incompatible materials. Do not pressurize, cut, weld, braze, solder, drill, grind or expose empty containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death.
10.5. Incompatible materials	Strong acids. Strong oxidizers such as nitrates, chlorates, peroxides.

10.6. Hazardous decomposition products SECTION 11: Toxicologica	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.
General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of ex	
Ingestion	Ingestion may cause irritation and malaise.
Inhalation	Harmful if inhaled. In high concentrations, vapors and spray mists are narcotic and may cause
	headache, fatigue, dizziness and nausea.
Skin contact	Repeated exposure may cause skin dryness or cracking. May be absorbed through the skin.
Eye contact	Direct contact with eyes may cause temporary irritation.
Symptoms	Skin irritation. Defatting of the skin. Rash. May cause eye irritation on direct contact. In high concentrations, vapors and spray mists are narcotic and may cause headache, fatigue, dizziness and nausea.
11.1. Information on toxicologica	
Acute toxicity Skin corrosion/irritation	Harmful if inhaled. Based on available data, the classification criteria are not
	met.
Serious eye damage/eye	Direct contact with eyes may cause temporary irritation.
irritation Respiratory sensitisation	Record on available data the eleccification criteria are not
Respiratory sensitisation	Based on available data, the classification criteria are not met.
Skin sensitisation	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Suspected of causing cancer.
	Evaluation of Carcinogenicity
	vy vacuum (CAS 64741-57-7) 2B Possibly carcinogenic to humans.
Reproductive toxicity	Suspected of damaging fertility or the unborn child.
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure: Blood. Thymus. Liver.
Aspiration hazard	May be fatal if swallowed and enters airways.
Mixture versus substance information	Not available.
Other information	Symptoms may be delayed.
SECTION 12: Ecological in	formation
12.1. Toxicity	Oil spills are generally hazardous to the environment.
12.2. Persistence and	The degradability of the product has not been stated.
degradability	
12.3. Bioaccumulative potential	No data available on bioaccumulation.
Partition coefficient n- octanol/water (log Kow)	Not available.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	Not available.
Mobility in general	The product is insoluble in water. It will spread on the water surface while some of the components will eventually sediment in water systems. The volatile components of the product will spread in the atmosphere.
12.5. Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture.
12.6. Other adverse effects	Very toxic to aquatic life with long lasting effects. Oil spills are generally hazardous to the environment.
SECTION 13: Disposal con	siderations

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied.
Waste code Disposal methods/information	The Waste code should be assigned between the user, the producer and the waste disposer. Dispose in accordance with all applicable regulations. This material and its container must be
	disposed of as hazardous waste. Do not discharge into drains, water courses or onto the ground.
SECTION 14: Transport inf	ormation
14.1. UN number	UN3082
14.2. UN proper shipping Env	vironmentally hazardous substance, liquid, n.o.s. (Gas oils (petroleum), heavy vacuum) name
14.3. Transport hazard class(es)	9
Subsidiary class(es) 14.4. Pa group III	acking
14.5. Environmental hazards	Yes
Labels required	9
14.6. Special precautions	Read safety instructions, SDS and emergency procedures before handling.
ΙΑΤΑ	
14.1. UN number	UN3082
14.2. UN proper shipping Env	vironmentally hazardous substance, liquid, n.o.s. (Gas oils (petroleum), heavy vacuum) name
14.3. Transport hazard	9
class(es)	
Subsidiary class(es) 14.4. Pa	acking
group III	
14.5. Environmental hazards	
Labels required	9
ERG code	9L
14.6. Special precautions	Read safety instructions, SDS and emergency procedures before handling.
for user IMDG	
14.1. UN number	UN3082
14.1. UN proper shipping name vacuum)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Gas oils (petroleum), heavy
14.3. Transport hazard class(es)	9
Subsidiary class(es) 14.4. Pa	acking
group III 14.5. Environmental hazards	
Marine pollutant	Yes
Labels required	9
EmS	F-A, S-F
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

SECTION 15: Regulatory information

US FEDERAL REGULATIONS TSCA STATUS: On toxic Substance Control Inventory CERCLA Reportable Quantity: None RCRA Status: Not regulated SARA TITLE III: Section 302 Extremely Hazardous Substances: None Section 311/312 Hazardous Categories: Fire, Acute Section 313 Toxic Chemicals: None CANADAIN REGULATIONS WHMIS: D2A, D2B **16. Other Information**

This SDS has been completed in accordance with GHS Rev04 (2011): U.S OSHA, CMA, ANSI, Canadian WHMIS standards, and European Directives.

To the best of our knowledge, the information contained herein is believed to be accurate. However, the above data does not imply any guarantee or warranty of any kind, expressed or implied. The final determination of the suitability of any material is the sole responsibility of the user. All materials made present un-known hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee these are the only hazards existing.