## Alpha Resources, Inc. Certificate Of Analysis

## AR-2781 ULTIMATE COAL STANDARD LOT # 781411 DRIED BASIS VALUES

DRIED BASIS VALUES					
Proximate Analysis		ASTM	Ultimate Analysis		ASTM
% Ash	17.98+/-0.17	D3174/D5142	% Carbon	67.68 +/-0.8	D5373
% Volatile Matter	26.33+/-0.3	D3175/D5142	% Hydrogen	3.97 +/-0.03	D5373
% Fixed Carbon (calculated)	55.69	D3172	% Nitrogen	1.29 +/-0.07	D5373
% Sulfur	1.91+/-0.05	D4239B	% Oxygen (calculated)	7.17	D5373
Btu	11949	D5865	MAF/DAF BTU	14568	D5865
%Mineral Analysis		ASTM	Sulfur Forms		ASTM
Silica	51.53 +/- 0.42	D4326/D3682	% Pyritic	0.34	D2492
Alumina	25.96 +/- 0.34	D4326/D3682	% Organic (calculated)	0.75	D2492
Titanium Oxide	1.23 +/- 0.02	D4326/D3682	% Sulfate	0.82	D2492
Ferric Oxide	11.27 +/- 0.46	D4326/D3682			
Calcium Oxide	2.54 +/- 0.1	D4326/D3682	Ash Fusion Temperature	Degrees F	Degrees F
Magnesium Oxide	0.97 +/-0.07	D4326/D3682	ASTM D1857	Reducing	Oxidizing
Potassium Oxide	2.55 +/-0.06	D4326/D3682	Initial deformation	2404	2563
Sodium Oxide	(0.36)	D4326/D3682	Softening	2467	2620
Sulfur Trioxide	$2.58 \pm -0.08$	D4326/D3682	Hemispherical	2533	2664
	$2.36 \pm 0.06$	D4520/D5062	riemspherical	2555	2001
Phosphorus Pentoxide	0.44 +/-0.1	D4326/D3682	Fluid/Final	2555 2597	<2700
			-		
Phosphorus Pentoxide	0.44 +/-0.1	D4326/D3682	-		
Phosphorus Pentoxide Strontium Oxide	0.44 +/-0.1 0.09	D4326/D3682 D4326/D3682	Fluid/Final	2597	
Phosphorus Pentoxide Strontium Oxide Barium Oxide	0.44 +/-0.1 0.09 <0.01	D4326/D3682 D4326/D3682 D4326/D3682	Fluid/Final	2597 (0.12)	

The material used in production of this standard was sampled in accordance with ARI 031. The uncertainty values represent the normal standard deviation (k=1, one sigma, 68% confidence) obtained through analytical testing, and may not reflect your testing capabilities. Normal ASTM procedures should be employed when using this standard; this includes using the *reproducibility* and *repeatability* factors of the method for establishing method expanded analytical uncertainty. When necessary, professional judgment is applied toward consideration of data and statistical information. The statistical analysis and the overall direction and coordination of the analytical measurements leading to certification were performed by K.E. Dyer at Alpha Resources.

The samples for round robin testing were selected in accordance with ARI 014. The above values relate only to the material used to produce this standard. The analytical samples should be dried under a nitrogen atmosphere for a minimum of 70 minutes at 107° C +/- 3°C until a steady mass is achieved.

Remedies for any claimed defect in this product will be limited to product replacement or refund of the purchase price. In no event shall Alpha Resources be liable for incidental or consequential damages. This is a Certified Reference Material (CRM). For good laboratory practice it is recommended that all standards be verified prior to use.

## EXPIRATION DATE THIS CRM IS VALID FOR TWO YEARS FROM THE DATE OF OPENING

**CERTIFIED June 14, 2011** 

Kent Der

P.O. Box 199 3090 Johnson Road Stevensville, MI 49127 USA Phone (269) 465-5559 Fax (269) 465-3629 www.alpharesources.com Page 1 Of 1