

# Alpha Resources, Inc. Certificate Of Analysis

**AR-2782**  
**ULTIMATE COAL STANDARD**  
**LOT # 782207                      LID # 782207**  
**DRIED BASIS VALUES**

**Proximate Analysis**

% Ash.....	8.98
% Volatile Matter.....	41.75
% Fixed Carbon.....	49.27
% Sulfur.....	4.80
Btu.....	13,019

**Ultimate Analysis**

% Carbon.....	71.47
% Hydrogen.....	4.72
% Nitrogen.....	1.38
% Chlorine (ug/g).....	98
% Oxygen (calculated).....	8.79

**Mineral Analysis**

Silica.....	30.00
Alumina.....	16.23
Titania.....	0.63
Ferric Oxide.....	49.39
Calcium Oxide.....	1.09
Magnesium Oxide.....	0.45
Potassium Oxide.....	0.97
Sodium Oxide.....	0.24
Sulfur Trioxide.....	0.57
Phosphorus Pentoxide.....	0.17
Strontium Oxide.....	0.05
Barium Oxide.....	0.04
Manganese Oxide.....	0.17
Undetermined.....	0.00

**Sulfur Forms**

% Pyritic.....	3.04
% Organic.....	1.79
% Sulfate.....	<0.01

**Ash Fusion Temperature**

Initial Deformation Red.....	1949
Initial Deformation Oxd.....	2515
Softening-Red H=W.....	2118
Softening-Oxd H=W.....	2547
Softening-Red H=1/2w.....	2310
Softening-Oxd H=1/2w.....	2558
Fluid-Reducing.....	2468
Fluid-Oxidizing.....	2576
Temperature In Degrees F	

The Following ASTM Procedures Were Employed In The Analysis Of All Samples:

Preparation.....	ASTM D 2013	Ash Analysis.....	ASTM D 3682
Carbon & Hydrogen.....	ASTM D 3178	Chlorine.....	ASTM D 2361
Volatile Matter.....	ASTM D 3175	Fusibilities.....	ASTM D 1857
Sulfur.....	ASTM D 3177	BTU.....	ASTM D 2015
Nitrogen.....	ASTM D 3179	Sulfur Forms.....	ASTM D 2492
Ash.....	ASTM D 3174		

The material used in production of this standard was sampled in accordance with ARI 031. The above values relate only to the material used to produce this standard.

The overall direction and coordination of the analytical measurements leading to certification were performed by J.R. Shingledecker at Alpha Resources.

Remedies for any claimed defect in this product will be limited to product replacement or refund of the purchase price. In no event shall Alpha Resources be liable for incidental or consequential damages.

This is a Certified Reference Material (CRM). For good laboratory practice it is recommended that all standards be verified prior to use.

**EXPIRATION DATE**  
**THIS CRM IS VALID FOR TWO YEARS FROM THE DATE OF PURCHASE WHICH**  
**APPEARS ON THE BOTTLE**

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*J.R. Shingledacher*