

Titanium Pin Certified Reference Material

Product No: AR635**Lot No: 240110**

Material and Intended Use

AR635 is a titanium pin certified reference material (CRM). The intended use of this CRM is for the verification and calibration of inert gas fusion and other appropriate analysis methods for the determination of oxygen, nitrogen, and hydrogen. This CRM can also be used to validate value assignment of in-house reference materials. A unit consists of one bottle containing 10 g of reference material in nominal 0.1 g pins. All reference materials should be verified as fit for purpose prior to use.

Instructions for Use

This product requires no preparation prior to use. The minimum sample size for analysis is dependent upon the test method and instrumentation used. It is recommended that no less than 1 pin of CRM material be used for destructive test methods. Bottles of pins should be kept sealed tight and stored in a cool, dry location. Certified values are valid for 15 years from the initial date of certification if handling and storage instructions are followed. Certification is rendered null and void if the CRM is in any way modified or damaged.

Reported Values

Certified values indicate the amount of each element present in the overall material matrix and are metrologically traceable to the International System of Units (SI) derived unit of mass fraction expressed as a percent (%). Certified values are reported as the mean property value with an expanded uncertainty ($U_{95\%}$). The true value of the measurand is believed to lie within the expanded uncertainty coverage interval with 95% confidence. Expanded uncertainty is calculated by application of a coverage factor (k) to the combined standard uncertainty (u_c). For laboratory uncertainty budgets, the combined standard uncertainty can be calculated as $u_c = U_{95\%}/k$, where k is approximately equal to 2. The estimation of combined standard uncertainty (u_c) includes contributions from material homogeneity, primary calibrants, characterization, and other factors. Sampling and calculation of reported values for each measurand are performed using practices consistent with ISO 17034:2016 and ISO Guide 35. Certified values are accredited under Alpha Resources, LLC ISO/IEC 17025 and ISO 17034 certificates issued by ANSI National Accreditation Board (ANAB), AT-1200 and AR1920.

Table 1. Certified values for AR635, Lot 240110.

Element	Certified Value	$U_{95\%}$	Method & Detection	n	k
%Oxygen	0.142	0.014	Inert Gas Fusion/IR	49	2.0
%Nitrogen	0.0150	0.0047	Inert Gas Fusion/TC	48	2.0
%Hydrogen	0.0036	0.0011	Inert Gas Fusion/TC	49	2.0

Certified values were validated using the following primary reference standards:

NIST SRM	173c, 360b, 2454a
BCS	357, 356
WHRM	TMa
AR	642-319B, 635-719E, 641-321D

Homogeneity

This product was manufactured from a single heat lot of bulk material. Samples were randomly selected using practices consistent with ISO Guide 35 Section 7. Homogeneity was evaluated by replicate analysis. Within- and between-sample variance was evaluated using Analysis of Variance (ANOVA).

Methods and References

ARI-LAB-622 – Alpha Resources Method, Oxygen/Nitrogen Analysis

ARI-LAB-623 – Alpha Resources Method, Hydrogen Analysis

ASTM E1409 – Standard Test Method for Determination of Oxygen and Nitrogen in Titanium and Titanium Alloys by Inert Gas Fusion

ASTM E1447 – Standard Test Method for Determination of Hydrogen in Reactive Metals and Reactive Metal Alloys by Inert Gas Fusion with Detection by Thermal Conductivity or Infrared Spectrometry

ISO/IEC 17025:2017 – General requirements for the competence of testing and calibration laboratories

ISO 17034:2016 – General requirements for the competence of reference material producers

ISO 33401:2024 – Reference materials – Contents of certificates, labels, and accompanying documentation

ISO Guide 30:2015 – Terms and definitions used in connection with reference materials

ISO Guide 35:2017 – Reference materials – General and statistical principles for certification

**Dustin Jenkins, Ph.D.****Global Technical Director****Certification Date:** October 3, 2024

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