



Certificate of Analysis

AR 647
TITANIUM REFERENCE STANDARD
LOT # 917A

% OXYGEN
MEAN = 0.1300
Standard Deviation = +/- 0.0040
Expanded Uncertainty = +/- 0.0080
(k=2, @ 95% confidence) (n=40)

% NITROGEN
MEAN = 0.0080
Standard Deviation = +/- 0.0006
Expanded Uncertainty = +/- 0.0014
(k=2, @ 95% confidence) (n=40)

% HYDROGEN
MEAN = 0.0103
One Sigma Standard Deviation = +/- 0.0004
Expanded Uncertainty = +/- 0.0009
(k=2, @ 95% confidence) (n=40)

Method of Analysis is ASTM E 1409-13, E 1447-09, ARI 034, and ARI 036
Primary (NMI) Standards used for traceability:

NIST SRM	2453a, 2454
NCS CRM	NS57103, NS57102
BCS CRM	356
BCR CRM	276

ALPHA - AR630-815B, AR650-1116B, AR647-415D, AR648-217E, AR637-1116A, AR642-316A, AR635-415E, AR647-613B, AR648-614D

The intended use of this reference standard is for the calibration and validation of inert gas fusion, InfraRed (Oxygen), and Thermal Conductivity (Nitrogen, Hydrogen) detection analyzers as described in the above ASTM methods. The mean analytical values were derived by separate data sets showing traceability to the above-mentioned reference standards, and reported in mass fraction. The precision values represent the estimated mean value and uncertainty derived from the data sets utilizing ANOVA, ISO Guide 35, and the Guide to Uncertainty Measurement. Refer to your test method for the expanded method derived uncertainty if needed. When necessary, professional judgment is applied toward consideration of data and statistical information. The statistical analysis and the overall direction and coordination of the analytical measurements leading to certification were performed by K.E. Dyer, Chief Chemist, at Alpha Resources.

The material used in production of this reference standard was identified in accordance with ARI 032. The samples for round robin testing were selected in accordance with ARI 014. The above values relate only to the material used to produce this standard. This bottle consists of 10g material in .1g (nominal) pins, and is to be used directly from the bottle without preparation. Multiple pins may be used per test method requirements, with a minimum sample size of 1 pin. While unable to determine a definite shelf life, this reference should be reviewed every 25 years from the date of certification. Keep sealed and store under normal laboratory conditions. This reference material was produced in accordance to ISO 17034 and ISO Guide 31.

This is a Certified Reference Material (working reference standard), and is traceable to the above-mentioned standards. For good laboratory practice, it is recommended that all standards be verified fit for purpose prior to use. These test results are accredited under the Alpha Resources LLC laboratory's ISO/IEC 17025 and ISO 17034 accreditation (RMP) issued by ANSI-ASQ/ANAB. Refer to certificate and scope of accreditation(s) AT-1200 and AR-1920. Remedies for any claimed defect in this product will be limited to product replacement or refund of the purchase price. In no event, shall Alpha Resources be liable for incidental or consequential damages. This certificate cannot be reproduced except in full.

Certified February 2, 2018

Kent Dyer, Chief Chemist