



Certificate of Analysis

AR 953

TOOL STEEL CHIP STANDARD

LOT # 1118C

% CARBON

MEAN = 0.953

Standard Deviation = ± 0.006

Expanded Uncertainty = ± 0.012

(k=2, @ 95% confidence) n=47

% SULFUR

MEAN = 0.0026

Standard Deviation = ± 0.0002

Expanded Uncertainty = ± 0.0005

(k=2, @ 95% confidence) n=49

% NITROGEN

MEAN= 0.0081

Standard Deviation = ± 0.0006

Expanded Uncertainty = ± 0.0013

(k=2, 95% confidence) n=40

Method of Analysis is ASTM E 1019-18 and ARI 033

Primary (NMI)/Guide 34/ISO 17034 Reference Standards Employed:

NIST SRM 163, 155, 16f, 337, 337a, 2159, 2165, 50c, 368, 12h

JSS 066-5, 602-10, 154-14, 611-11, 244-11

BCS-BAM 260/4, 215/3, 227-1, 191-2, 235-1, 289-1

NCS HC11001, HC11011

ALPHA - AR952-120308, AR953-1014E, AR948-516E, AR948-817D, AR957-717F, AR952-914A

The intended use of this reference material standard is for the calibration and verification of Carbon/Sulfur/Nitrogen analysis as described by ASTM E-1019. The mean analytical values were derived by data sets showing traceability to the above-mentioned references and reported in mass fraction. The minimum and typical size for testing was 1g. The precision values represent the estimated mean, standard deviation, and expanded uncertainty derived from the data sets, using ISO Guide 35, ANOVA, and the Guide to Uncertainty Measurement. Refer to your test method for additional uncertainty information. When necessary, professional judgment is applied toward consideration of data and statistical information. The statistical analysis and the overall direction and coordination of the analytical measurements leading to certification were performed by K.E. Dyer, Chief Chemist, at Alpha Resources.

The material used in production of this reference material standard was identified in accordance with ARI 032. The samples for round robin testing were selected in accordance with ARI 014. The above values relate only to the material used to produce this product. This bottle contains 150g, clean chips, to be used directly from the bottle with no preparation needed. While unable to determine a definite shelf life, this reference should be reviewed every 25 years from the date of certification. Keep sealed and store under normal laboratory conditions.

Remedies for any claimed defect in this product will be limited to product replacement or refund of the purchase price. In no event, shall Alpha Resources be liable for incidental or consequential damages. This certificate cannot be reproduced except in full. Produced in accordance to ISO Guide 31 and ISO 17034.

This is a CRM and is traceable to the above-mentioned reference materials. For good laboratory practice, it is recommended that all references be verified as fit for purpose prior to use. These test results are accredited under the Alpha Resources LLC. laboratory's ISO/IEC 17025 and ISO 17034 accreditation (RMP) issued by ANSI-ASQ/ANAB. Refer to certificate and scope of accreditation(s) AT-1200 and AR-1920.

Certified April 3, 2019

Chief Chemist