



## Certificate of Analysis

KED 1025

OXYGEN & NITROGEN IRON POWDER CRM

LOT# 419E

**% OXYGEN\***

**MEAN = 0.91**

**Standard Deviation =  $\pm 0.04$**

**Expanded Uncertainty =  $\pm 0.08$**

**(k=2, @ 95% confidence, n=47)**

**% NITROGEN**

**MEAN = 0.0133**

**Standard Deviation =  $\pm 0.0013$**

**Expanded Uncertainty =  $\pm 0.0037$**

**(k=2, @ 95% confidence, n=46)**

**Method of Analysis is ASTM E 1019-18\*, and ARI 034**

**Primary (NMI/17034) Standards Employed:**

**JK 47, 47a**

**JSS 604-9**

**ALPHA - KED1025-1212C, AR947-817D, AR952-914A, AR947-22900, AR951-814F**

**\*Modified test for sample size (50-300mg) and above scope range for Oxygen (0.03%) of test method. Graphite powder was added for some tests. Sample was added directly to crucible with no capsule used. Shake and mix bottle well before sampling.**

This reference standard is intended to be a calibration or QC validation of Oxygen and Nitrogen on inert gas fusion analyzers utilizing infrared and thermal conductivity detection as described in ASTM E1019. The analytical sample and minimum size used for testing was 50-300mg. The precision values represent the estimated mean, standard deviation, and expanded uncertainty derived from using ISO Guide 35, ANOVA, and the Guide to Uncertainty Measurement. Metrological traceability is to the SI derived unit of mass fraction expressed as percent. Refer to your test method and or your instrument manufacturer for the expanded method derived uncertainty, and sample size required. When necessary, professional judgment is applied toward consideration of data and statistical information. The statistical analysis and the overall direction and coordination of the analytical measurements leading to certification were performed by K.E. Dyer, Chief Chemist, at Alpha Resources.

The material used in production of this standard was identified in accordance with ARI 032. The samples for round-robin testing were selected in accordance with ARI 014. The above values relate only to the material used to produce this reference standard. This reference contains 50g to be used directly from the bottle with no preparation. Values are valid for 20 years from the date of certification. Keep sealed and store under normal laboratory conditions. This reference material was produced in accordance to ISO 17034.

Remedies for any claimed defect in this product will be limited to product replacement or refund of the purchase price. In no event, shall Alpha Resources be liable for incidental or consequential damages. This certificate cannot be reproduced except in full.

This is a CRM and is traceable to the above-mentioned reference materials. For good laboratory practice, it is recommended that all reference materials be verified as fit for purpose prior to use. These test results are accredited under the Alpha Resources LLC laboratory's ISO/IEC 17025 and ISO 17034 accreditation (RMP) issued by ANSI-ASQ/ANAB. Refer to certificate and scope of accreditation(s) AT-1200 and AR-1920.

Certified April 13, 2020  
Updated February 18, 2025

Chief Chemist